

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date
31 March 2005 (31.03.2005)

PCT

(10) International Publication Number
WO 2005/028554 A1

(51) International Patent Classification⁷: **C08L 23/12, B32B 27/32** Research Laboratory, 5-1, Okawa-cho, Kawasaki-ku, Kawasaki-shi, Kanagawa 210-0858 (JP).

(21) International Application Number:
PCT/JP2004/014135

(74) Agents: SHIGA, Masatake et al.; 2-3-1, Yaesu, Chuo-ku, Tokyo 104-8453 (JP).

(22) International Filing Date:
21 September 2004 (21.09.2004)

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(25) Filing Language: English
(26) Publication Language: English
(30) Priority Data:
2003-330347 22 September 2003 (22.09.2003) JP
60/509,267 8 October 2003 (08.10.2003) US

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(71) Applicant (for all designated States except US): SHOWA DENKO PLASTIC PRODUCTS CO., LTD. [JP/JP]; 9-10, Nihonbashi Horidome-cho, 1-chome, Chuo-ku, Tokyo 103-0012 (JP).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(72) Inventors; and
(75) Inventors/Applicants (for US only): IWASAKI, Toshiharu [JP/JP]; c/o Showa Denko Plastic Products Co., Ltd., Kawasaki Research Laboratory, 5-1, Okawa-cho, Kawasaki-ku, Kawasaki-shi, Kanagawa 210-0865 (JP). KOTANI, Masatake [JP/JP]; c/o Showa Denko Plastic Products Co., Ltd., Kawasaki Research Laboratory, 5-1, Okawa-cho, Kawasaki-ku, Kawasaki-shi, Kanagawa 210-0858 (JP). YOSHIKAWA, Katsuyuki [JP/JP]; c/o Showa Denko Plastic Products Co., Ltd., Kawasaki

WO 2005/028554 A1

(54) Title: POLYPROPYLENE-BASE MOLDED ARTICLE AND CONTAINER

(57) Abstract: One of the objects of the present invention is to provide a molded article excellent in all of transparency, impact resistance, flexibility and blocking resistance. The present invention provides the polypropylene-base molded article of the present invention is a single-layer or multilayer molded article having a layer comprising a thermoplastic resin composition containing a polypropylene resin composition (A) satisfying the following requirements and an ethylene-base copolymer (B) comprising an ethylene, and at least one a-olefin having 4 or more carbon atoms. The polypropylene resin composition (A) is a composition where a polypropylene component (C) and a copolymer elastomer component (D) of propylene, ethylene and/or a-olefin having from 4 to 12 carbon atoms are contained each in a specific range, the melt flow rate is in a specific range, the content of the unit originated in the propylene in the copolymer elastomer component (D) is specified, and the xylene-soluble portion X_S satisfies specific requirements.